TransNorthern Aviation Super DC-3 Maneuvers



Principal Base of Operations:

TransNorthern Aviation 3350 Old International Airport Road Anchorage, AK 99502

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REVISIONS

It is the responsibility of the Director of Operations or Chief Pilot to keep the Super DC-3 Maneuvers current.

All revisions will be submitted to the FAA for approval prior to being implemented.

Revision control is accomplished in the upper right-hand corner of each page as follows

Page 1 Original 03-29-21

1Represents Page 1.OriginalRepresents Original document (not yet revised)03-29-21Represents the date the original document (or revision) became effective.

LOG OF REVISIONS

Rev. No.	Date	Page Numbers	Initials
Original	03-29-21	All	
			5

EFFECTIVE PAGES

This list shows the current revision and effective date of each page.

PAGE	REVISION	DATE
1	Original	03-29-21
2	Original	03-29-21
3	Original	03-29-21
4	Original	03-29-21
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6	Original	03-29-21
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22	Original	03-29-21
23	Original	03-29-21
24	Original	03-29-21
25	Original	03-29-21
26	Original	03-29-21

FAA Final Approval, Office AL03 Effective date 12/7/2023 James Howery, POI JAMES M Digitally signed by JAMES M HOWERY HOWERY Date: 2023.12.07 10:01:14 -09'00'

USE OF THE MANEUVERS GUIDE

The flight maneuvers contained herein are designed to support the flight training curriculum segment. The procedures established for each maneuver are designed to standardize company flight training.

All crewmembers are expected to demonstrate knowledge and proficiency in each maneuver (both ground and flight) listed in the flight training curriculum segment in accordance with the standards set forth in the applicable airman certification standards guide.

Instructors and check airman will be familiar with the ATP (FAA-S-ACS-11), Commercial Pilot (FAA-S-ACS-7A), or Instrument Rating (FAA-S-ACS-8B) Airman Certification Standards as applicable, prior to conducting training & testing.

These flight training maneuvers do not replace the aircraft performance and operating limitations published in the Super DC-3 AFM. Compliance with the FAA Limitations section is mandatory for all flight operations.

Training Considerations:

- Flight training sessions should be preceded and followed by an instructor briefing and debriefing.
- Flight training maneuvers should be completed above 3,000' AGL.
- Flight training maneuvers should be modified as necessary to comply with ATC instructions.
- For traffic avoidance ADSB and ATC Traffic Advisory services should be used whenever possible.
- Clearing turns should be conducted as necessary prior to initiating the maneuver.
- Instructors should emphasize use of appropriate checklists and single or multi-crewmember resource management.
- Instructors will provide a view limiting device for applicable maneuvers.

Super DC-3 Operational Speeds (KIAS)

- Vso 68 Stall Speed Landing Configuration
- Vs1 76 Stall Speed Clean Configuration
- Vx 84 Two Engine Best Angle of Climb Speed
- VXSE 84 Single Engine Best Angle of Climb Speed
- VSSE 94 Safe Single Engine Speed
- Vyse 113 Single Engine Best Rate of Climb Speed (Blue Line)
- Vy 113 Two Engine Best Rate of Climb Speed
 - 130 Cruise Climb Speed
 - 17 Demonstrated Crosswind

Super D-3 Limitation Speeds (KIAS)

- V_{MC} 76 Minimum Single Engine Control Speed (Red Line)
- VFE 128 Flaps 1/4
- 116 Flaps 1/4 to Full Down
- VLO 144 Landing Gear Maximum Operating Speed
- VLE 144 Landing Gear Maximum Extended Speed
- V_A 125 Maneuvering Speed
- V_{NO} 202 Max Structural Cruising Speed
- V_{NE} 237 Never Exceed Speed

Super DC-3 Approach Speeds KIAS

- 120 Holding Flaps UP
- 85 No Flap Approach
- 100 ILS Approach

Normal Landing Speeds KIAS

- 120 Downwind Flaps 1
- 105 Base Flaps 2
- 100 Final Flaps 4 (Company policy is maintain 100 KIAS until landing assured)

Manifold Pressure is referred to as MP throughout the maneuvers guide

FLAPS and VREF SPEED TABLE

Company policy is for the flying pilot to call for Flaps 0, 1, 2, 3, & 4, and is how the flap positions are noted within this maneuvers guide. These positions equate to the flap indicator markings of 0, 1/4, 1/2, 3/4, and 4/4.

The AFM Stall Speed Chart (performance page 32-9) allows stall speeds to be determined for 4 flap positionswhich are labeled as follows:Flap Position 35° = Company Flaps 3Flaps Retracted 0° = Company Flaps 0Flap Position 35° = Company Flaps 3Approach Flaps 11° = Company Flaps 1Landing Flap Position 45° = Company Flaps 4

The V_{REF} speed tables listed in the maneuvers do not contain speeds for Flaps 2 because the AFM Stall Speed Chart does not reference a flap setting equivalent to Flaps 1/2 (Flaps 2).

In Addition, Flaps 3 & 4 speeds are the same in the V_{REF} speed table as the difference is only 1 KT at the listed aircraft training weights. Extending flaps from 3 to 4 increases drag with a negligible change is speed. Aircraft weights in the speed table reflect a normal takeoff training weight of 23,500 lbs., and reduced weights of 22,500 lbs. and 21,500 lbs. which reflect flight training fuel burn.

In the AFM V1 and V2 are the same and is 84 KIAS below 24,800 lbs. 84 KIAS is also Vx/VxSE.

CREW BRIEFINGS (Conducted by the flying pilot)

Takeoff Briefing (Same as the Captains Briefing on the Before Takeoff Checklist - item 5):

- The departure procedure is reviewed and the initial heading is _____ and altitude is _____
- I will advance the throttles and you will tap my hand 2 inches below takeoff power and then trim power to Max T.O. power settings (NOTE: Use of more than Max Rated Takeoff Power is prohibited).
- I will fly the aircraft.
- · As I taxi onto the runway you will perform the Line Items.
- You will call "30 inches in the green" (refers to engine gauges)
- Takeoff power will be _____ " MP and _____ RPM (based on aircraft limitations and conditions).
- You will continuously monitor the engine gauges.
- You will call "airspeed alive" and V1 speed.
- Any abnormality below V1, advise me and we will abort.
- After V₁, we will treat it as an airborne emergency.
- We will continue to 500 feet AGL and then identify, verify, and agree on failed engine.
- You will feather the engine on my command.
- If VFR, we will climb to a safe altitude and come around and land.
- If IFR, you will advise ATC and we will comply with instructions.

Approach Briefing:

- The type of approach, approach minimums, and missed approach procedure.
- Required calls (altitudes, times, airport in sight or not in sight, minimums, and deviations).
- Both pilots should review the approach plates prior to initiating the approach.

POSITIVE EXCHANGE OF CONTROLS

There should never be any doubt about who is flying the airplane. When the flying pilot hands off the controls to the non-flying pilot the callout is "You have the flight controls" and visually confirms the exchange. The non-flying pilot callout is "I have the flight controls" and now becomes the flying pilot.

ENGINE OPERATING WARNING

The Wright 1820 engine should never be operated with Manifold settings less than Propeller RPM/100 (i.e. 18" & 1800 RPM). Operations with MP less than RPM/100 will result in SEVERLY LIMITED ENGINE LIFE. In instances where the Propeller is Driving the Engine inadequate oiling of the master rod bearing occurs and engine failure may result. THEREFORE, during training Engine Failure will be simulated utilizing partial power settings consistent with safe engine operations.

Note:

Risk management should be stressed during each training session.

As part of CRM training instructors should be involved with the trainee's aeronautical decision-making process including flight preparation.

<u>Preparation</u> Includes Training Flight Briefing, Weight & Balance, Flight Log Procedures, Visual Inspection, Securing Cargo



Flight Preparation

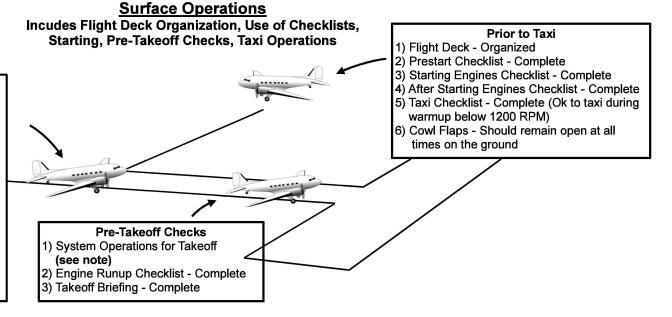
- 1) Training Flight Briefing Each flight training session must include:
 - A preflight briefing with a review of the training maneuvers, completion standards, flight training area, intended airports, weather, NOTAMS etc.
 - A post flight briefing with an evaluation of the training session
- 2) Weight and Balance calculations including fuel load determination
- 3) Flight Log Procedures
- 4) Visual Inspection Interior and Exterior
- 5) Securing Cargo

Notes:

Systems Operations for Takeoff is a discussion/configuration check of applicable systems, i.e., deicing/environmental that should be on prior to departure.

Taxi Operations

- When ready to taxi release the parking brake and as aircraft begins to move forward test brakes by depressing each brake pedal
- 2) Taxi at a moderate speed and avoid making fast turns that put abnormal side loads on the landing gear
- 3) Taxiing speed should allow the aircraft to be safely controlled in the event of a brake failure
- 4) Whenever possible the nose of the aircraft should follow the painted taxi lines
- 5) Directional control is accomplished first with rudder, then with differential power, and last with brakes
- 6) Unlock the tail wheel lock BEFORE beginning a turn



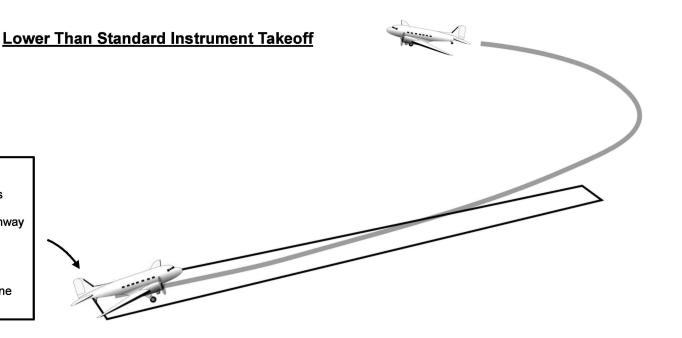
Notes:

The flying pilot will conduct the Takeoff Briefing.

During takeoff roll differential braking should be used only in emergencies.

Takeoff

- 1) Flying Pilot aligns aircraft with the centerline
- 2) Flying Pilot smoothly adds power and focuses on the flight instruments
- 3) Non-Flying Pilot trims power and monitors runway centerline
- Flying Pilot maintains the centerline with rudder, aileron, and differential power if required
- 5) Non-Flying Pilot monitors the centerline, engine instruments, and calls V_1



Engine Failure - Below V1

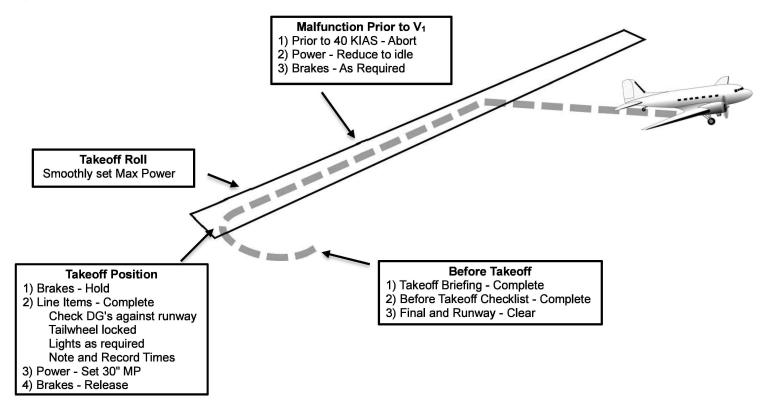
Notes:

Runway Conditions: level, hard surface, standard atmosphere.

V speeds are determined during weight & balance computation. V_1/V_2 is 84 KIAS below 24,800 lbs.

The instructor will simulate an engine failure by retarding a throttle to idle prior to reaching a speed of approximately 50% V_{MC} (40 Knots maximum).

Prior to departure the instructor and pilot should review how the engine failure will be simulated and the procedures to be followed.



Engine Failure - After V₁ Includes Climb with Failed Engine

Notes:

Runway Conditions: level, hard surface, standard atmosphere.

V speeds are determined during weight & balance computation. V $_1/V_2$ is 84 KIAS below 24,800 lbs.

With CRM the crew will identify the failed engine and the non-flying pilot will "Verify and Simulate" feathering the inoperative engine on the flying pilot's command.

Best climb performance will occur with 5° bank toward operating engine.

Above 500' AGL the PIC will call for the "ENGINE Failure on Takeoff" checklist.

Engine Failure at Safe Altitude 1) Directional Control - Maintain 2) Climb at VYSE - 113 KIAS 3) Verify - Wheels UP 4) Failed Engine- Identify/Verify/Feather 5) Verify - Fire / No Fire **Climb with Failed Engine** (Above 500' AGL & Clear of Obstacles) 1) Power - Set Max continuous 2) Engine Failure on Takeoff Checklist - Complete 3) ATC - Notify of engine failure 4) Return for landing or continue climb Rotate 1) Rotate at V₁/V₂ - 84 KIAS 2) Positive Climb Rate - Gear UP

3) Above 50' - Set METO Power 4) Accelerate to V_Y - 113 KIAS

Takeoff Position 1) Brakes - Hold 2) Line Items - Complete

Check DG's against runway Tailwheel locked Lights as required Note and Record Times 3) Power - Set 30" MP 4) Brakes - Release

Takeoff Roll Smoothly set Max Power



Notes:

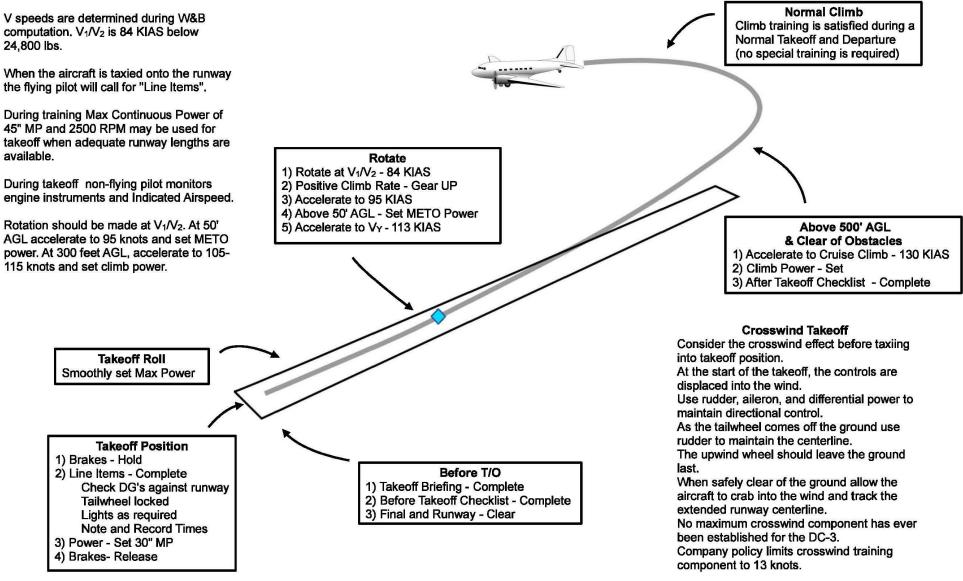
Runway Conditions: level, hard surface, standard atmosphere.

computation. V1/V2 is 84 KIAS below 24.800 lbs.

When the aircraft is taxied onto the runway the flying pilot will call for "Line Items".



Includes Crosswind Takeoff and Normal Climb



Super DC-3 Maneuvers

Notes:

Runway Conditions: level, hard surface, standard atmosphere.

V speeds are determined during weight & balance computation. V₁/V₂ is 84 KIAS below 24.800 lbs.

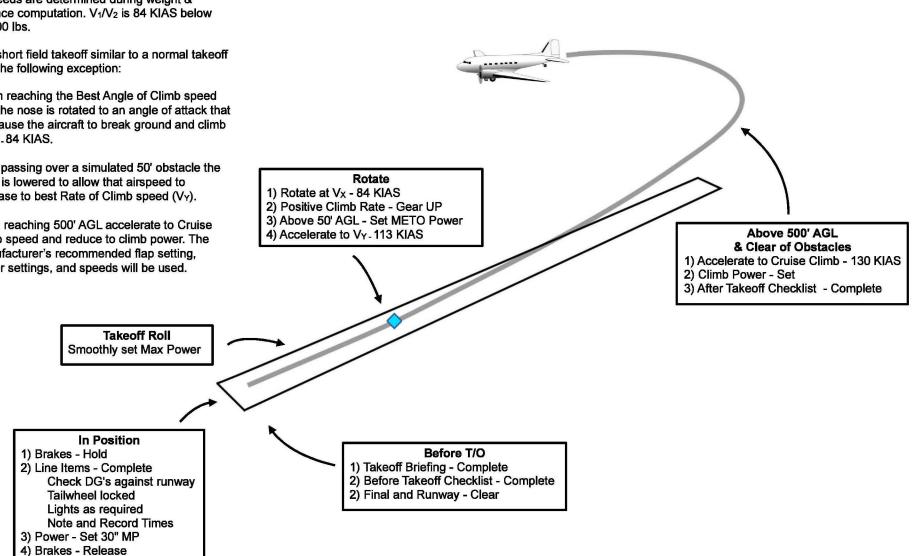
The short field takeoff similar to a normal takeoff with the following exception:

When reaching the Best Angle of Climb speed (V_x) the nose is rotated to an angle of attack that will cause the aircraft to break ground and climb at Vx-84 KIAS.

After passing over a simulated 50' obstacle the nose is lowered to allow that airspeed to increase to best Rate of Climb speed (Vy).

Upon reaching 500' AGL accelerate to Cruise Climb speed and reduce to climb power. The manufacturer's recommended flap setting, power settings, and speeds will be used.

Short Field Takeoff and Departure – Flaps 1

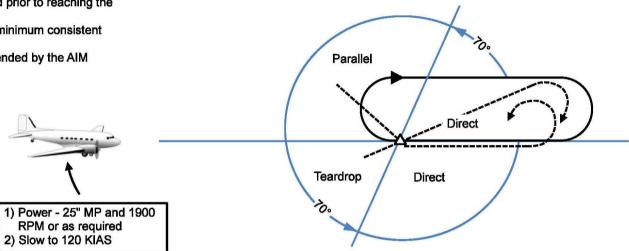


Super DC-3 Maneuvers

Holding

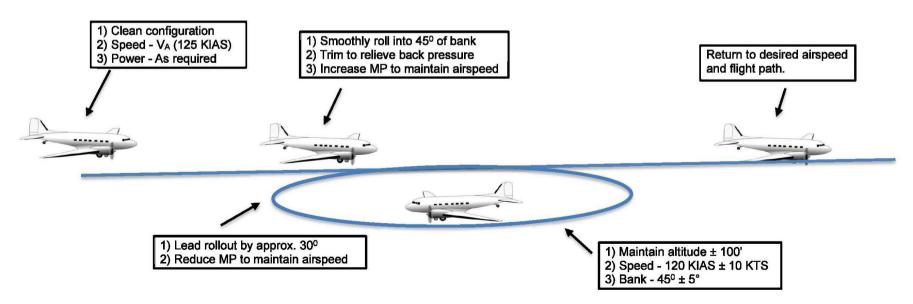


Decelerate to holding airspeed prior to reaching the holding fix. Holding speed should be the minimum consistent with good aircraft control. The entry procedure recommended by the AIM should be used.



Note: Ensure area is clear of other traffic.

Steep Turn



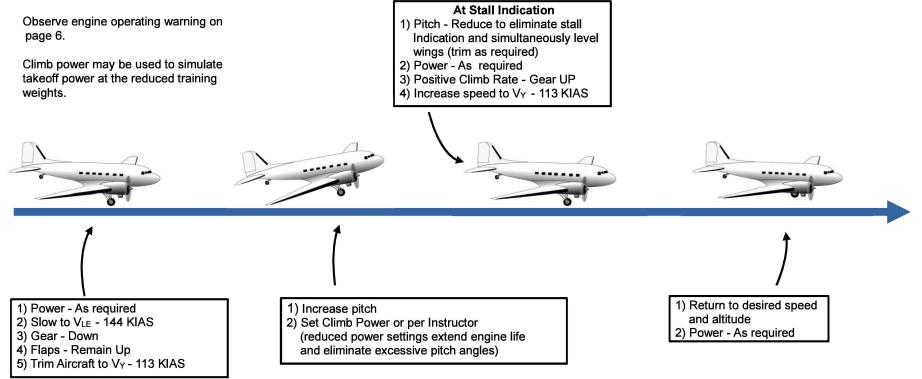
Super DC-3 Maneuvers

Notes:

Stalls should be completed above 3000' AGL.

Ensure area is clear of other traffic.



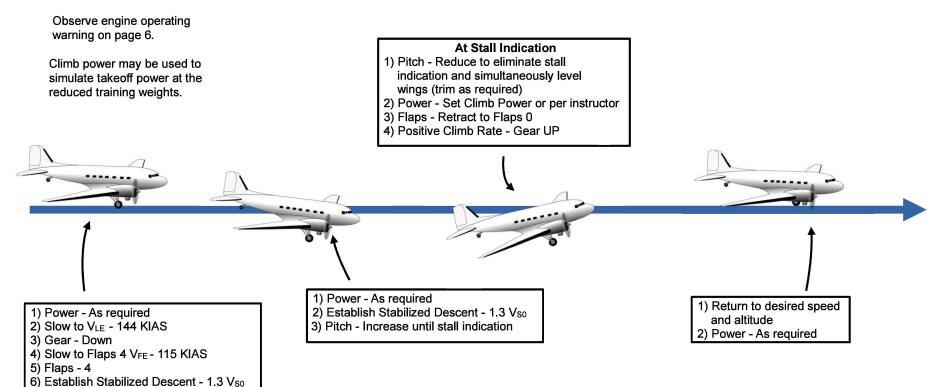


Note:

Stall should be completed above 3000' AGL.

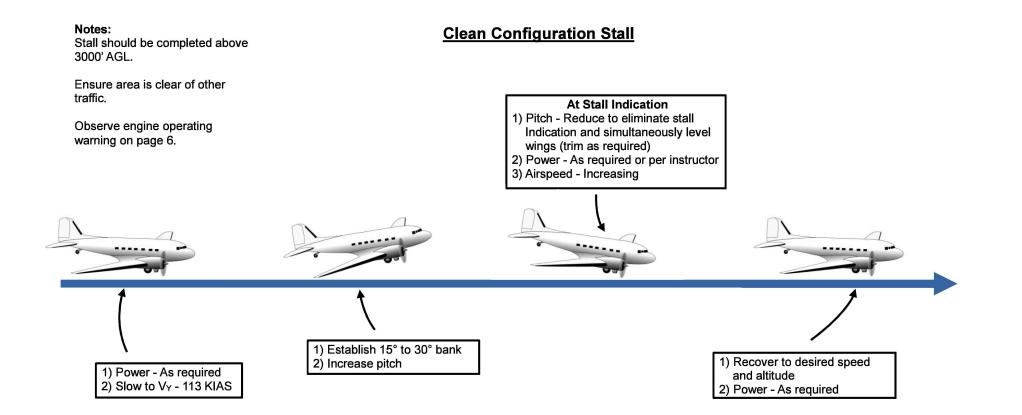
Ensure area is clear of other traffic.

Landing Configuration Stall



VR	V _{REF} = 1.3 V _{S0} /V _{S1}		
Flaps	Weight x 1000 21.5 22.5 23.5		
	21.5	22.5	5 23.5
0	85	87	90
1	80	82	83
3&4	74	77	78

Super DC-3 Maneuvers



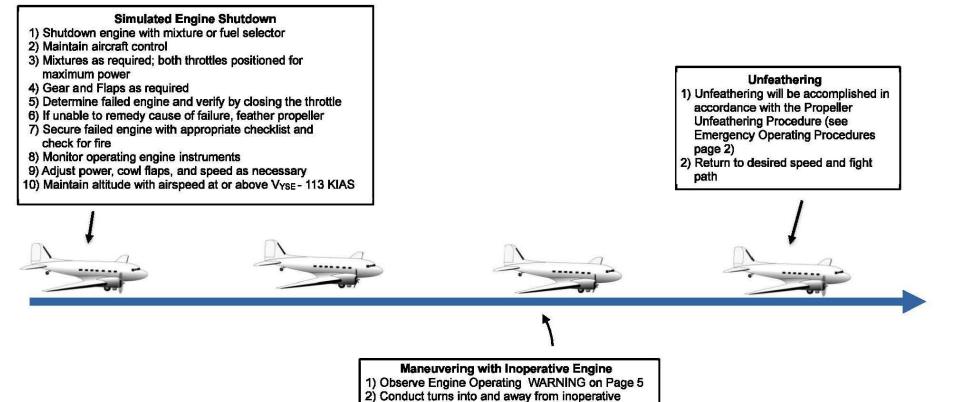
Notes:

Engine Shutdown and Restart / Maneuvering with Inoperative Engine

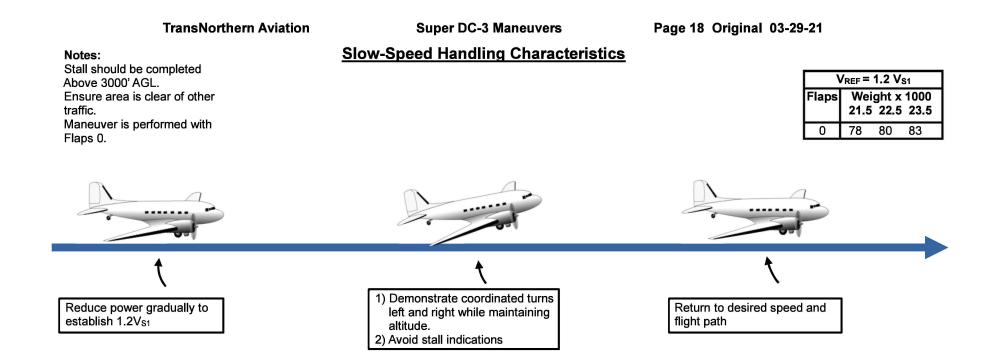
Ensure area is clear of other traffic.

Complete above 3000' AGL within distance of an adequate runway.

Engine should not be feathered during training when outside air temps are below 75° F. due to potential damage to the engine.

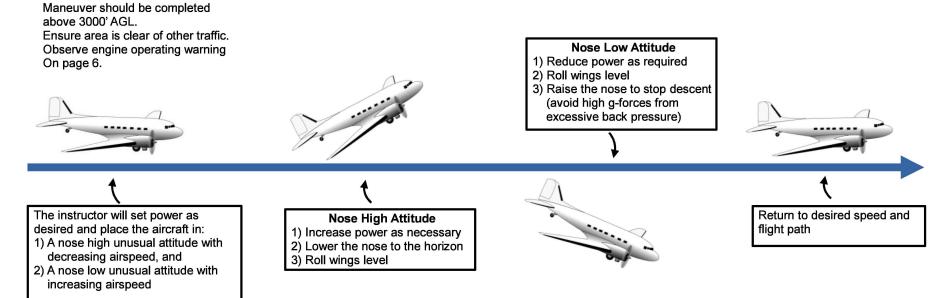


- engine
- 3) Do not exceed 30° of bank
- 4) Continue to monitor operating engine
- 5) Use power as required to maintain desired speed and altitude



Unusual Attitude Recovery

Notes:



Normal and Maximum Rate Descent



Ensure area is clear of conflicting traffic.

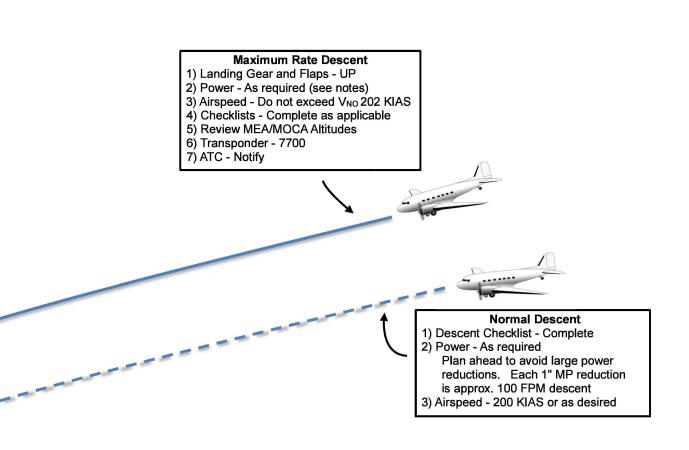
Since excessive engine wear and damage may occur from practicing a Maximum Rate Descent this maneuver should be simulated only.

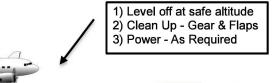
If the maneuver must be performed it is imperative power is not reduced more than 1" MP per minute.

Always observe Engine Operating Warning on page 6.

AFM page 27 lists the following Emergency Descent Procedure:

- 1) Descend at a maximum of 212 KTS TIAS, Gear and flaps UP.
- If this procedure cannot be used, descend as rapidly as possible, observing flap and gear down speeds.







Ensure all listed training events are performed and combine events whenever possible.

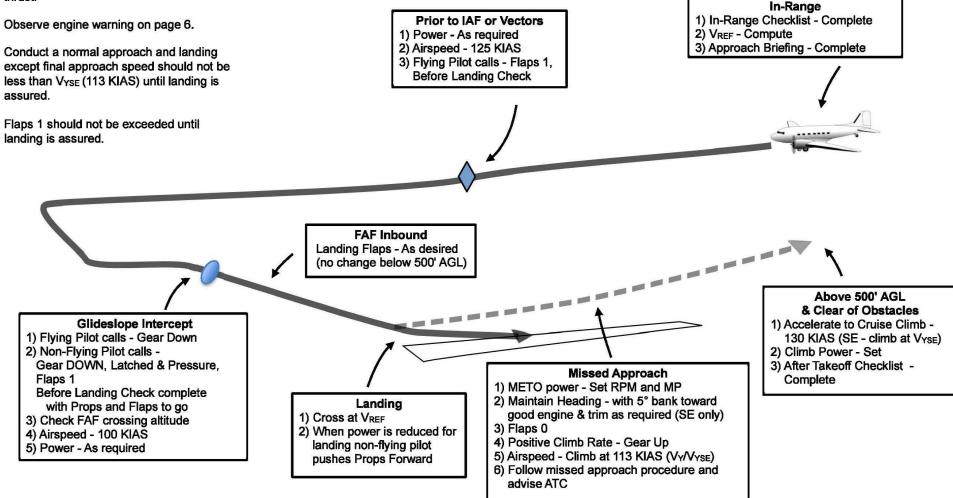
Inoperative Engine Procedures

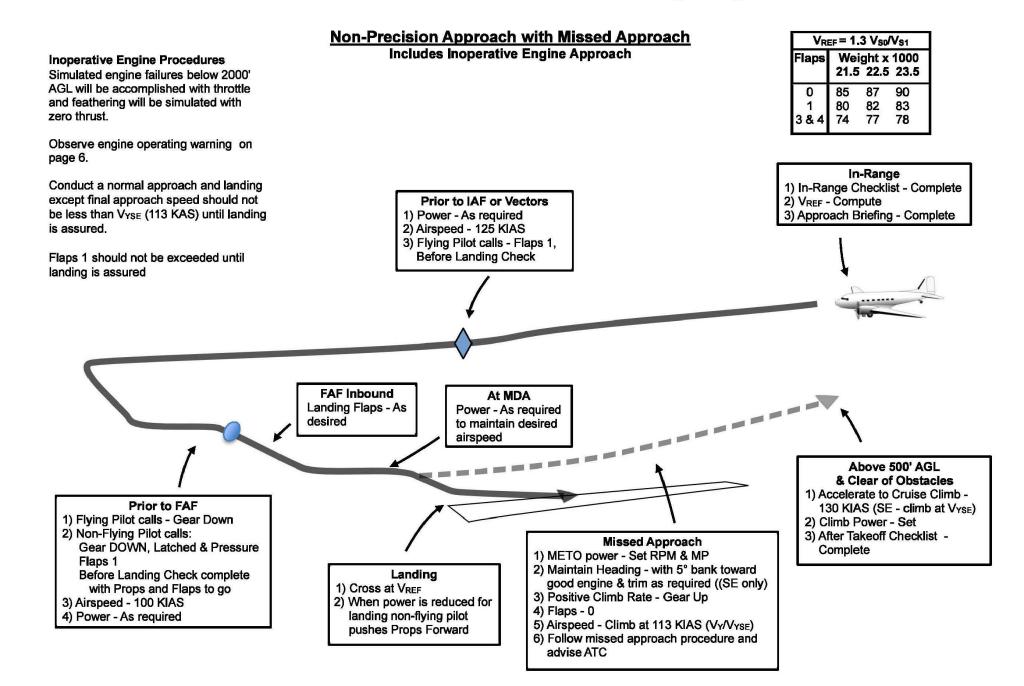
Simulated engine failures below 2000' AGL will be accomplished with throttle and feathering will be simulated with zero thrust.

ILS / LPV / VNAV Approach with Missed Approach

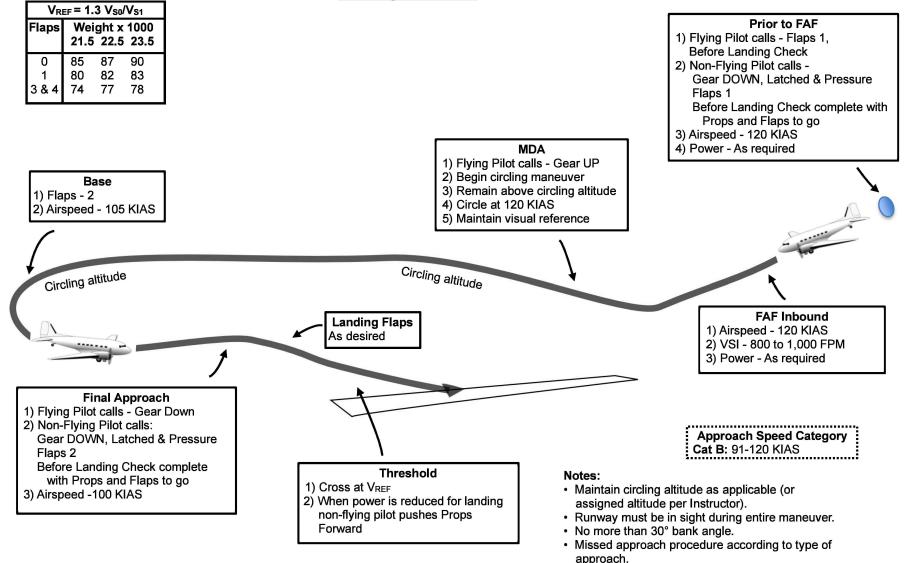
Includes Inoperative Engine Approach, Landing from Precision Approach, Landing from Precision Approach with most Critical Engine Inoperative

VRE	:F = 1.3	3 V _{so} /	Vs1
Flaps	Weight x 100 21.5 22.5 23		
0	85	87	90
1	80	82	83
3 & 4	74	77	78

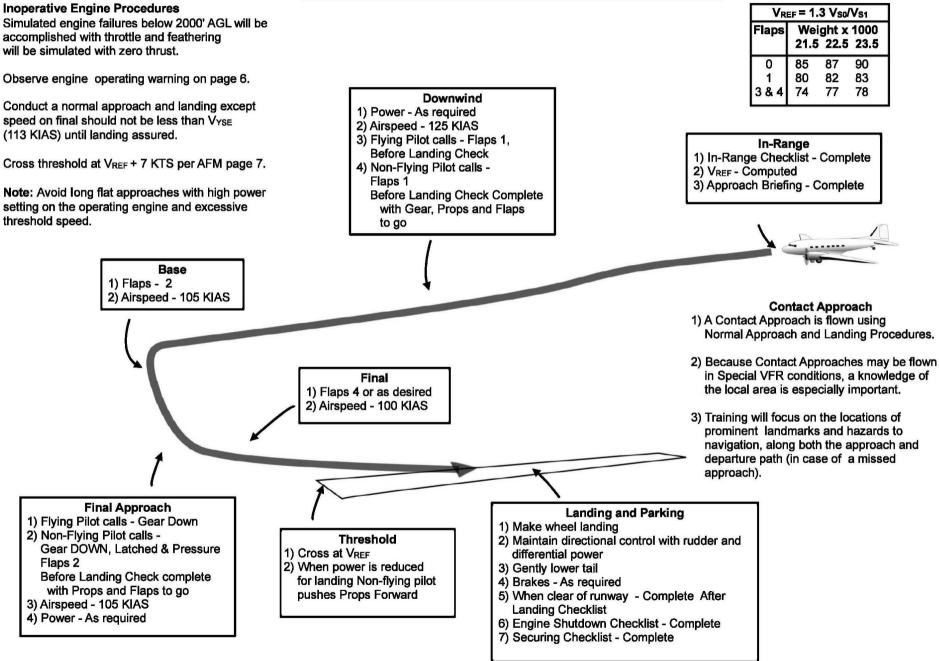


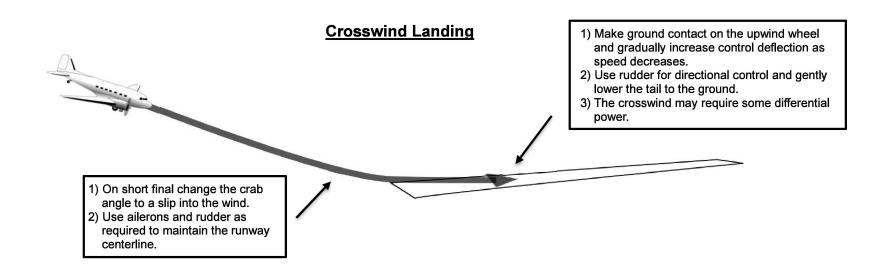


Circling Approach



Normal and Inoperative Engine Approach and Landing





Note: Exercise caution when practicing short field landings at minimum speeds. At **Short Field Landing** $V_{REF} = 1.3 V_{S0}$ these speeds high sink rates may occur in Weight x 1000 Flaps some aircraft requiring excessive altitude 21.5 22.5 23.5 and/or power for recovery. 74 77 78 3&4 1) Fly normal approach 2) Cross threshold at VREF 3) When throttles are closed non-flying pilot pushes prop controls forward and brings Flaps to 0 4) Accomplish landing with little or no float 5) Lower tail as soon as practical and hold control voke back 6) Use brakes as necessary to minimize landing roll

Note:

landing.

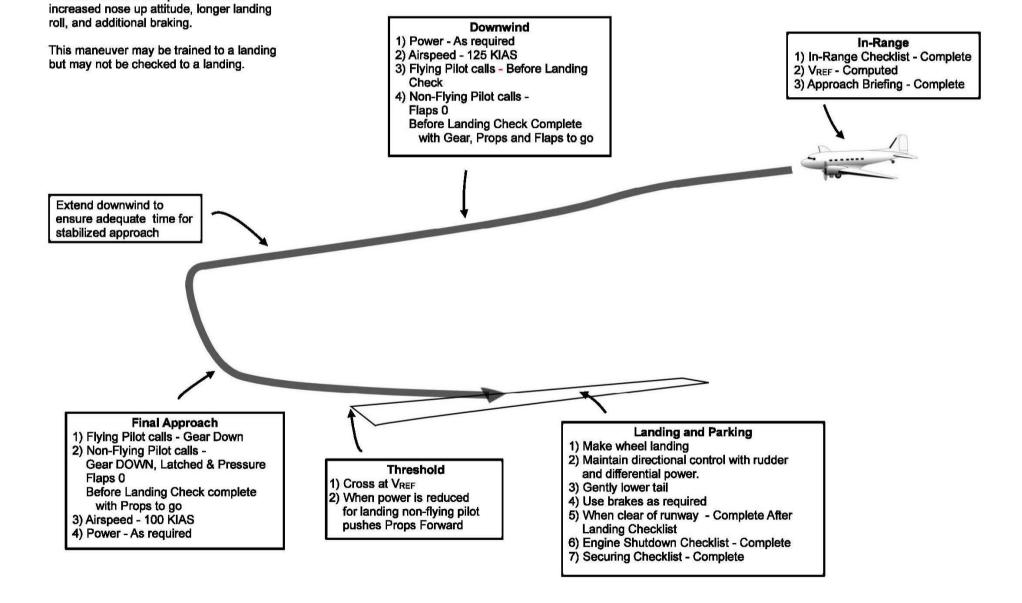
No flap landings are similar to a normal

Use an approach speed of 1.3 Vs1.

Touchdown without flaps results in an

No Flap Approach and Landing

V _{REF} = 1.3 V _{S1}			
Flaps	Flaps Weight x 1000 21.5 22.5 23.5		
0	85	87	90



Landing with a Pitch Mistrim

Landing with a Pitch Mistrim

Landing with pitch mistrim may be combined with any landing maneuver.

Prior to landing the instructor will introduce nose up or nose down trim (within reason).
The flying pilot will use control force as necessary to land the aircraft with an out-of-trim condition.



Note:

Section II of the Super DC-3 AFM is titled "Airplane Operating Procedures" and includes Normal, Abnormal, Alternate, and Emergency procedures.

Procedures without a separate profile are listed on this page.

Consult the AFM page number for the applicable procedure.

These procedures are also found in the Emergency Operating Procedures Checklist.

System Procedures During any Phase Normal, Abnormal, Alternate, Emergency

System Procedures Fire Control: Engine Section Fire - AFM page 22 Fuselage Fire - AFM page 23 Heater Compartment Fire - AFM page 24 Electrical System Fire - AFM page 24 Smoke Evacuation - AFM page 25 Ventilation System Smoke - AFM page 26 Miscellaneous Fire Equipment - AFM page 27 Malfunctioning Heater - AFM page 29 Hydraulic System Failure - AFM page 29 Air Brake Operation - AFM page 30 Use of Fuel Booster Pumps - AFM page 30 With the exception of Fuel Booster Pumps the above procedures are simulated. Training consists of a review of the procedure and may done in any phase of training including sitting in a static airplane on the ramp.